

**3M Advanced Materials Division** 

# 3M<sup>™</sup> Stain Resistant Additive and Sealer SRA-450

# For Porous Hard Surfaces

### Introduction

3M™ Stain Resistant Additive and Sealer SRA-450 is a fluorochemical resin concentrate in ethyl acetate designed for industrial application to porous hard surfaces such as concrete, marble, terracotta, etc. Properly applied, SRA-450 additive imparts excellent and durable water, oil and stain repellent properties as well as dirt pick-up resistance on all types of porous hard surfaces. The substrate's natural characteristics are generally unaffected by the application of this product. Be sure to evaluate the 3M product for compatibility in your particular application before using.

# Product Safety and Handling

SRA-450 is intended for use in non-dispersive and non-emissive applications.

3M does not recommend this product for use in applications involving repeated exposure through skin contact, inhalation or ingestion. It is not intended for food contact, cosmetic, medical or pharmaceutical usage. Neither 3M nor the U.S. Food and Drug Administration has evaluated or reviewed this product for food, cosmetic, medical or pharmaceutical applications.

Please read and follow the precautions and directions for use in the product label and Safety Data Sheet before using this product. Safety Data Sheets for this product are available from 3M Customer Service at 800-367-8905 or from your local 3M sales representative.

# **Typical Physical Properties**

(Not for specification purposes)

Property	SRA-450	
Appearance	Clear, yellow liquid	
Typical Analysis	40% Solids 60% Ethyl acetate	
Density	1 kg/l (8.3 lb/gal)	
Flash point	-4°C (25°F)	
Boiling point	77°C (171°F)	
Shipping & Storage	Red Label, flammable material SRA-450 should not be stored at temperatures > 50°C (122°F)	
Shelf Life	2 years from date of manufacture	

All values determined at 77°F (25°C) unless otherwise specified.

\*Note: SRA-450 additive should not be stored at temperatures >50°C (>122°F). SRA-450 additive is freeze/thaw stable to -23°C (-10°F).

# **Packaging**

3M stain resistant additive SRA-450 is currently available in:

• 25 kg (5 gal) pails

• 110 kg (30 gal) drums

# Typical Application/ Formulation

SRA-450 additive and sealer can be added to an existing formulation or can be diluted with solvents and used as a penetrating sealer. The choice of solvent, solvent grade or solvent blend influences the solubility and the oil and water repellency of SRA-450 additive.

SRA-450 concentrate can be used as an additive to a number of commercial solvent-based coating and sealer formulations. SRA-450 concentrate can enhance the water, oil and stain resistant properties of most standard formulations. Typical recommended additive levels are from 0.2 -2.5% active material. The additive level is dependent upon the substrate and degree of stain resistance desired. Pre-dilution in a co-solvent may be necessary for some formulations. Nonpolar solvent formulations may need a polar co-solvent. Typical co-solvents include Dowanol™ DPM and Proglyde™ DMM.

It is recommended that compatibility be tested for specific systems. 3M AdMD can provide technical assistance, if desired.

\*Note: When using solvents and other chemicals, be sure to follow the manufacturer's precautions and directions for use for handling such materials.

#### Solubility of SRA-450 at 1% solids

Diisopropylether		Soluble
Diethylether		Soluble
Ketones	Acetone Methylethylketone Methylisobutylketone	Soluble Soluble Soluble
Esters	Ethylacetate Butylacetate Isoamylacetate	Soluble Soluble Soluble
Alkanes	n-Heptane Isoparaffins	Insoluble Insoluble
Aromatics	Toluene	Soluble
Alcohols	Anhydrous ethanol Methoxypropanol	Insoluble Soluble
Mixtures	50/50 Heptane/Isopropanol 80/20 Heptane/Butylacetate 80/20 Heptane/Ethylacetate 90/10 IPA/Butylacetate 90/10 IPA/Butylacetate	Soluble Soluble Soluble Soluble

## **3M Resources**

To request a sample, place an order or request additional information, please contact your local 3M representative, an authorized 3M distributor or call 3M Customer Service at 1800 367 8905.

#### Suggested Formula (by weight)

Solvent or Solvent Blend	94%
SRA-450	6%

\*Note: Suggested formulations are offered only as a starting point for the user's consideration. The user is responsible for evaluating and determining the suitability of any formulation and the use of a 3M product in a formulation. The user should check any formulation for, among other things, compatibility, solubility and performance.

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3M Center St. Paul, MN 55144-1000

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